UPSEE 2019

PAPER- CHE: CODE AA*

ANSWER KEY, Examination Date: 21-04-2019

1	С	26	С	51	С	76	Α
2	Α	27	В	52	В	77	С
3	Α	28	D	53	В	78	В
4	С	29	Α	54	Α	79	D
5	D	30	С	55	С	80	Α
6	С	31	Α	56	D	81	В
7	В	32	D	57	Α	82	В
8	Α	33	С	58	D	83	D
9	D	34	В	59	Α	84	В
10	В	35	D	60	С	85	Α
11	D	36	В	61	Α	86	В
12	В	37	Α	62	Α	87	В
13	В	38	Α	63	С	88	Α
14	Α	39	С	64	С	89	В
15	В	40	Α	65	В	90	С
16	В	41	В	66	Α	91	В
17	В	42	С	67	С	92	В
18	Α	43	Α	68	В	93	В
19	Α	44	В	69	D	94	Α
20	В	45	В	70	С	95	D
21	D	46	Α	71	С	96	С
22	С	47	В	72	Α	97	С
23	В	48	Α	73	D	98	В
24	Α	49	D	74	С	99	Α
25	D	50	А	75	В	100	D

<u>Note:</u> In case of any grievance, it must be reported at upseegrievance@aktu.ac.in along with Students Roll No. with Paper Code, Question Booklet Code, Question No. and suggested answer with supporting documents on or before 03rd May 2019.

*प्रश्न पुस्तिका क्रमांक AA का प्रश्नपत्र एवं कुंजी प्रकाशित की जा रही है। प्रश्न पुस्तिका क्रमांक BB, CC तथा DD में प्रश्नों एवं उनके विकल्पों का क्रम परिवर्तित है कृपया तद्नुसार उत्तर मिलान करें।

CHE		Question Booklet Sr	. No.	Q. Bookle
Roll No.				A
OMR Answer Sheet No.				
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Declaration : I have read and understood the instructions give	n on page No. 1	Seal of S	uperintendent of Examination	on Centre
Signature of Candidate as signed in application)			Signature of the Invigilator	
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Each multiple choice question has on be treated as incorrect answer.	y one correct answ	er. More than one	answer indicated agains	st a questio
Use of log table, mobile phones, any calculator is permitted.	electronic gadget a	and slide rule etc.	is strictly prohibited. Nor	n-programn
6. Candidate will be allowed to leave the	examination hall at	t the end of exami	nation time period only.	
7. If a candidate is found in possession of assistance, he/she is liable to be tre attempting to give or obtain) assistance.			andidate is found giving	
OMP shoot is placed within this page			be disqualified.	
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CHE

Section - A:

General Aptitude : Q. 1 to Q. 15 Mathematics : Q. 16 to Q. 30

Section - B:

Chemical Engineering: Q. 31 to Q. 100

- **001.** Antonym of word "Dissent" is:
 - (A) Renounce (B
 - (B) Adopt
 - (C) Agree
- (D) Give
- **002.** Synonym of work "Impudent" is:
 - (A) Insolent
- (B) Partial
- (C) Bankrupt
- (D) Restive
- **003.** Find out which part of the sentence has an error. If there is no mistake, the answer is 'No error'
 - (A) I have seen
 - (B) that film last year
 - (C) but I do not remember its story
 - (D) No error

- **004.** Chose the correct meaning of the phrase "To get into hot water":
 - (A) To be impatient
 - (B) To suffer huge financial loss
 - (C) To get into trouble
 - (D) To be in confused state of mind
- **005.** Find out the word with correct spelling:
 - (A) Brassere
- (B) Brissiere
- (C) Brasiiere
- (D) Brassiere

006.	The value of 25-5 $[2+3\{2-2(5-3)+5\}-10]\div 4$
	is

- (A) 5
- (B) 23.25
- (C) 23.75
- (D) 25.75

007. If the sum of a number and its square is 182, what is the number?

- (A) 12
- (B) 13
- (C) 28
- (D) 91

008. The sum of the ages of a father and his son is 45 years. Five years ago, the product of their ages was 34. The ages of the son and the father are respectively:

- (A) 6 and 39
- (B) 7 and 38
- (C) 9 and 36
- (D) 11 and 34

009. A number, when 35 is subtracted from it, reduces to its 80%. What is four fifth of that number?

- (A) 70
- (B) 90
- (C) 120
- (D) 140

010. If the ratio of areas of two circles is 4:9 then the ratio of their circumstances will be:

- (A) 3:2
- (B) 2:3
- (C) 4:9
- (D) 9:4

011. Army is related to Soldier as Galaxy is related to:

- (A) Planet
- (B) Satellite
- (C) Meteor
- (D) Star

012. IGH:TRS::?:KIJ

- (A) POQ
- (B) QOP
- (C) OPQ
- (D) QPO

o13. '1+2+3' stands for the 'the brave boy' '2+3+4' stands for 'brave boy swims' '1+2+4+5' stands for 'the brave girl swims'. What stand for 'brave'?

- (A) 1
- (B) 2
- (C) 3
- (D) 4

014. Manipulate the symbol and find the missing number

If 3*6=18

4*7=22

9*1=20

then 5*2 = ?

- (A) 14
- (B) 10
- (C) 7
- (D) 3

015. In a row of children, Kamal is sixth from the left and Appu is fourth from the right. When Kamal and Appu exchange positions, Appu becomes seventeenth from the right. Which will be Kamal's position from the left?

- (A) Twentieth
- (B) Nineteenth
- (C) Twenty-first
- (D) Seventh

M. Tech.: Part A-(ii) Mathematics

016. If
$$A = \begin{bmatrix} 3 & -3 & 4 \\ 2 & -3 & 4 \\ 0 & -1 & 1 \end{bmatrix}$$
, then

- (A) $A^2 = A^{-1}$ (B) $A^3 = A^{-1}$
- (C) $A^4 = A^{-1}$ (D) $A^5 = A^{-1}$

where A^{-1} is the inverse matrix of A.

017. The rank of the matrix

$$A = \begin{bmatrix} 1 & 1 & -1 & 1 \\ -1 & 1 & -3 & -3 \\ 1 & 0 & 1 & 2 \\ 1 & -1 & 3 & 3 \end{bmatrix}$$
 is

- (A) 1
- (C) 3

018. If
$$A = \begin{bmatrix} 1 & 0 & 0 \\ 1 & 0 & 1 \\ 0 & 1 & 0 \end{bmatrix}$$
 then for every integer $n \ge 3$

(A)
$$A^n = A^{n-2} + A^2 - I$$

(B)
$$A^n = A^{n-2} - A^2 + I$$

(C)
$$A^n = A^{n-3} + A^2 - I$$

(D)
$$A^n = A^{n-3} - A^2 - I$$

where *I* is the identity matrix of order 3.

019.
$$\lim_{x \to 0} x \sin \frac{1}{x} =$$

- (A) 0
- (C) ∞

020. If
$$f(x) = \begin{cases} \frac{x(e^{\frac{1}{x}} - e^{\frac{1}{x}})}{(e^{\frac{1}{x}} + e^{\frac{1}{x}})}, & x \neq 0, then \\ 0, & x = 0 \end{cases}$$

- (A) f is continuous and derivable at x=0
- (B) f is continuous but not derivable at x=0
- (C) f is discontinuous at x = 0
- (D) *f* is derivable everywhere.

021. The sum of the serie

$$1 - \frac{1}{2^2} + \frac{1}{3^2} - \frac{1}{4^2} + \dots$$
, is equal to

- (A) $\frac{\pi^2}{4}$ (B) $\frac{\pi^2}{6}$

022. The general solution of the partial differential equation

$$\left(\frac{y-z}{yz}\right)\frac{\partial z}{\partial x} + \left(\frac{z-x}{zx}\right)\frac{\partial z}{\partial y} = \frac{x-y}{xy}$$
, is

- (A) $\phi(xyz, x^2 + y^2 + z^2) = 0$
- (B) $\phi(xyz, xy + yz + zx) = 0$
- (C) $\phi(xyz, x + y + z) = 0$
- (D) $\phi(xyz, x^2y + y^2z + z^2x) = 0$

023. A unit vector normal to the surface

 $x^{3} + y^{3} + 3xyz = 3$ at the point (1,2,-1) is

(A)
$$\frac{\hat{i} + 3\hat{} + 2\hat{}}{\sqrt{14}}$$
 (B) $\frac{-\hat{i} + 3\hat{j} + 2\hat{k}}{\sqrt{14}}$

(C)
$$\frac{\hat{i} + 2\hat{j} + 3\hat{k}}{\sqrt{14}}$$
 (D) $\frac{-\hat{i} + 2\hat{j} + 3\hat{k}}{\sqrt{14}}$

024. The vector field defined by $\vec{F} = (x + 2y + az)\hat{i} + (bx - 3y - z)\hat{j} + (4x + cy + 2z)\hat{k}$

is irrotational, if

- (A) a=4, b=2, c=-1
- (B) a=4, b=-2, c=1
- (C) a=1, b=2, c=4
- (D) a=-1, b=4, c=2.
- The value of $\oint_C (x^2 + xy) dx + (x^2 + y^2) dy$ 025. where C is the square formed by the lines $y = \pm 1$, $x = \pm 1$, is equal to
 - (A) 2π
- (B) 2
- (C) 1
- (D) 0
- 026. The only solution of the differential equation $x\frac{dy}{dx} - \frac{1}{2}y = x + 1$ for which x and y can attain the value unity is given by

(A)
$$y = 2x - \sqrt{x} + 2$$

(B)
$$y = 2x + \sqrt{x} + 2$$

(C)
$$v = 2x - \sqrt{x} - 2$$

(D)
$$y = 2x + \sqrt{x} - 1$$

The Laplace transform of $e^x x^{\frac{1}{2}}$ is 027.

(A)
$$\frac{x}{\sqrt{s-1}}$$

(A)
$$\frac{x}{\sqrt{s-1}}$$
 (B) $\frac{\sqrt{\pi}}{\sqrt{s-1}}$

(C)
$$\frac{\sqrt{\pi}}{\sqrt{s+1}}$$
 (D) $\frac{\pi}{\sqrt{s+1}}$

(D)
$$\frac{\pi}{\sqrt{s+1}}$$

- A die is tossed thrice. A success is getting 1 or 028. 6 on a toss. Then the mean of the number of success is
 - (A) $\frac{1}{2}$
- (B) $\frac{1}{3}$
- (C) $\frac{2}{3}$
- (D)
- A manufacturer knows that the condensers 029. he makes contain on an average 1% of defectives. He packs them in boxes of 100. The probability that a box picked at random will contain 4 or more faulty condensers is

 - (A) $1 \frac{8}{3e}$ (B) $1 \frac{3}{8e}$

 - (C) $1 \frac{4}{3e}$ (D) $1 \frac{3}{4e}$
- 030. The order of convergence of Newton Raphson method is
 - (A) 0
- (B) 1
- (C) 2
- (D) 3

M .	Tech	Chemical	Engg
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- **031.** CaCO₃ contains _____ percent of Ca by weight.
 - (A) 40
- (B) 48
- (C) 96
- (D) 12
- **032.** Solutions which distil without change in composition are called
 - (A) ideal
 - (B) saturated
 - (C) supersaturated
 - (D) azeotropic
- **033.** The chemical nature of an element is independent of
 - (A) its atomic number.
 - (B) the number of protons or electrons present in it.
 - (C) the number of neutrons present in it.
 - (D) none of these.
- **034.** Equal masses of CH₄ and H₂ are mixed in an empty container. The partial pressure of hydrogen in this container expressed as the fraction of total pressure is
 - (A) 1/9
- (B) 8/9
- (C) 1/2
- (D) 5/9
- **035.** Which of the following is not a colligative property
 - (A) Osmotic pressure
 - (B) Depression of freezing point
 - (C) Lowering of vapor pressure
 - (D) none of these.

- **036.** Kopp's rule is concerned with the calculation of
 - (A) thermal conductivity.
 - (B) heat capacity.
 - (C) viscosity.
 - (D) surface tension.
- **037.** Solution made by dissolving equimolar amounts of different solutes in the same amount of a given solvent will have the
 - (A) same elevation in boiling point.
 - (B) different elevation in boiling point.
 - (C) elevation in boiling point in the ratio of their molecular weights.
 - (D) none of these.
- **038.** With rise in pressure, the solubility of gases in solvent, at a fixed temperature
 - (A) increases
 - (B) decreases
 - (C) remains unchanged
 - (D) decreases linearly
- **039.** The activity co-efficient of a solution, which accounts for the departure of liquid phase from ideal solution behavior
 - (A) measures the elevation in boiling point.
 - (B) is not dependent on the temperature.
 - (C) is a function of the liquid phase composition.
 - (D) measures the depression in freezing point.

040.	6 gms of magnesium (atomic weight = 24),	044.	Which of the following denotes the effect of
	reacts with excess of an acid, the amount of		compressibility in fluid flow
	H ₂ produced will be gm.		(A) Weber number
	(A) 0.5 (B) 1		(B) Mach number
	(C) 3 (D) 5		(C) Euler number
			(D) Reynolds number
041.	The head loss in turbulent flow in a pipe		
	varies	045.	The terminal velocity of a small sphere
	(A) as velocity		settling in a viscous fluid varies as the
	(B) as $(velocity)^2$		(A) first power of its diameter.
	(C) inversely as the square of diameter		(B) inverse of the fluid viscosity.
	(D) inversely as the velocity		(C) inverse square of the diameter.
			(D) square of the difference in specific
042.	The net positive suction head (NPSH) of a		weights of solid & fluid.
	centrifugal pump is defined as the sum of the		
	velocity head and the pressure head at the	046.	At high Reynolds number
	(A) discharge.		(A) inertial forces control and viscous
	(B) suction.		forces are unimportant.
	(C) suction minus vapor pressure of the		(B) viscous forces predominate.
	liquid at suction temperature.		(C) inertial forces are unimportant and
	(D) discharge minus vapor pressure of the		viscous forces control.
	liquid at the discharge temperature.		(D) none of these.
043.	The velocity profile for turbulent flow through	047.	What is the normal range of exit cone angle
	a closed conduit is		of a venturimeter?
	(A) logarithmic		(A) 2 to 5
	(B) parabolic		(B) 7 to 15

(C) 15 to 25

(D) >25

(C) hyperbolic

(D) linear

048.	The dimension of dynamic viscosity is	053.	The steam ejector is used to
	(A) $ML^{-1}T^{-1}$ (B) $L2T^{-1}$		(A) remove condensate from the steam
	(C) LT^{-2} (D) $ML^{-1}T^{-2}$		pipelines.
			(B) create vacuum.
049.	The maximum delivery pressure of		(C) superheat the steam.
	compressors can be uptoatmospheres.		(D) none of these.
	(A) 10 (B) 100		
	(C) 250 (D) 1000	054.	Hot water (0.01 m ³ /min) enters the tube
	(2) 200		side of a counter current shell and tube heat
050.	Brownian movement is prominent in the		exchanger at 80°C and leaves at 50°C. Cold
000.	particle size range of microns in		oil (0.05 m ³ /min) of density 800 kg/m ³ and
	case of settling of a particle in a fluid.		specific heat of 2 kJ/kg.K enters at 20°C.
	(A) 2 to 3		The log mean temperature difference in °C is
	(B) 0.01 to 0.10		approximately
	(C) 200 to 300		(A) 32 (B) 37
	(D) 100 to 1000		(C) 45 (D) 50
	(D) 100 to 1000		
051.	Fouling factor	055.	In a heat exchanger, floating head is provided
031.	(A) is a dimensionless quantity.		to
	(B) does not provide a safety factor for		(A) facilitate cleaning of the exchanger.
	design.		(B) increase the heat transfer area.
	(C) accounts for additional resistances to		(C) relieve stresses caused by thermal
	heat flow.		expansion.
	(D) none of these.		(D) increase log mean temperature gradient.
	(D) Holle of these.		
052.	In case of vertical tube evaporator, with	056.	Leidenfrost point is a term concerned with
032.	increase in liquor level, the overall heat		the
	transfer co-efficient		(A) condensation of the saturated vapor on
			a cold surface.
	(A) increases		(B) concentration of a corrosive solution by
	(B) decreases		evaporation.
	(C) is not affected		(C) heat transfer between two highly viscous
	(D) may increase or decrease; depends on		liquids.
	the feed		(D) boiling of a liquid on a hot surface.

- of the formula of the following at the rate of 10 Kg.s⁻¹ is to be heated. Steam condensate at 95°C is available for heating purpose, also at a rate of 10 Kg.s⁻¹. A 1 1 shell and tube heat exchanger is available. The best arrangement is
 - (A) counter flow with process stream on shell side.
 - (B) counter flow with process stream on tube side.
 - (C) parallel flow with process stream on shell side.
 - (D) parallel flow with process stream on tube side.
- **058.** Presence of a non-condensing gas in a condensing vapour
 - (A) increases the rate of condensation.
 - (B) decreases thermal resistance.
 - (C) is desirable to increase the film co-efficient.
 - (D) none of these.
- **059.** With the increase of temperature, the Col-burn jH factor
 - (A) increases.
 - (B) decreases.
 - (C) remains unchanged.
 - (D) may increase or decrease; depending on temperature.

- **060.** Baffles in the shell side of a shell and tube heat exchanger
 - (A) increase the cross-section of the shell side liquid.
 - (B) force the liquid to flow parallel to the bank
 - (C) increase the shell side heat transfer coefficient.
 - (D) decrease the shell side heat transfer coefficient.
- **061.** In a solution containing 0.30 Kg mole of solute and 600 kg of solvent, the molality is
 - (A) 0.50
- (B) 0.60
- (C) 2
- (D) 1
- **062.** Fenske's equation for determining the minimum number of theoretical stages in distillation column holds good, when the
 - (A) relative volatility is reasonably constant
 - (B) mixture (to be separated) shows negative deviation from ideality
 - (C) mixture (to be separated) shows positive deviation from ideality
 - (D) multicomponent distillation is involved
- **063.** Air initially at 101.3 kPa and 40°C and with a relative humidity of 50%, is cooled at constant pressure to 30°C. The cooled air has a
 - (A) higher dew point
 - (B) higher absolute (specific) humidity
 - (C) higher relative humidity
 - (D) higher wet bulb temperature.

- **064.** Stefan's law describes the mass transfer by
 - (A) diffusion
- (B) bulk flow
- (C) both 'a' & 'b' (D)
- neither 'a' nor 'b'
- **065.** Absorption factor is defined as (where, S1 = slope of the operating line S2 = slope of the equilibrium curve)
 - (A) S2/S1
- (B) S1/S2
- (C) S1 S2
- (D) S1 x S2
- **066.** Mass transfer co-efficient (K) and diffusivity (D) are related according to film theory as
 - (A) $K \propto D$
- (B) $K \propto D$
- (C) $K \propto D^{1.5}$
- (D) $K \propto D^2$
- **067.** Pick out the wrong statement pertaining to the rotary dryer
 - (A) Flights (located in the inside shell of rotary dryer) lift the material being dried and shower it down through the current of hot air/gases. It extends from the wall to a distance which is about 8-12% of the inside diameter of shell.
 - (B) Hold up of a rotary drier is defined as the fraction of the dryer volume occupied by the solid at any instant. The best performance for rotary drier is obtained, when the hold up is in the range of 0.05 to 0.15.
 - (C) Rotary dryer is suitable for drying sticky material.
 - (D) Recommended peripherial speed of a rotary drier is in the range of 10 to 30 metres/minute.

- **068.** Compound A is extracted from a solution of A + B into a pure solvent S. A Co-current unit is used for the liquid-liquid extraction. The inlet rate of the solution containing A is 200 moles of B/hr.m² and the solvent flow, rate is 400 moles of S/m². hr. The equilibrium data is represented by Y = $3X^2$, where Y is in moles of a A/moles of B and X is in moles A/moles of S. The maximum percentage extraction achieved in the unit is
 - (A) 25%
- (B) 50%
- (C) 70%
- (D) 90%
- **069.** If the specific heats of a gas and a vapor are 0.2KJ/Kg.°K and 1.5 KJ/Kg.°K respectively, and the humidity is 0.01; the humid heat in KJ/°Kg. is
 - (A) 0.31
- (B) 0.107
- (C) 0.017
- (D) 0.215
- **070.** Liquid diffusivity is of the order of cm^2 /second.
 - (A) 0.01
- (B) 0.1
- (C) 10^{-5} to 10^{-6} (D) >1
- O71. The fractional volume change of the system for the isothermal gas phase reaction,
 A→3B, between no conversion and complete conversion is
 - (A) 0.5
 - (B) 1
 - (C) 2
 - (D) 3

- **072.** The space-velocity of 2 hr⁻¹ means
 - (A) that every two hours one reactor volume of feed at specified conditions is being treated by the reactor.
 - (B) that two reactor volumes of feed at specified conditions are being fed into the reactor per hour.
 - (C) that the actual reactor volume is double that of the optimum reactor volume.
 - (D) that one-half reactor volume of feed at specified conditions are being fed into the reactor.
- **073.** The vessel dispersion number of an ideal CSTR is
 - (A) -1
- (B) 0
- (C) 1
- (D) infinite
- **074.** For identical feed composition, flow rate, conversion and for all positive reaction orders, the ratio of volumes of the mixed reactor to the plug flow reactor is
 - (A) always one
 - (B) always less than one
 - (C) always greater than one
 - (D) equal to the order of reaction.
- **075.** A catalyst
 - (A) initiates a reaction.
 - (B) lowers the activation energy of reacting molecules.
 - (C) is capable of reacting with any one of the reactants
 - (D) cannot be recovered chemically unchanged at the end of a chemical reaction.

- **076.** In case of physical adsorption, the heat of adsorption is of the order of ______ kcal/kg.mole.
 - (A) 100
- (B) 1000
- (C) 10000
- (D) 100000
- **077.** The rate constant of a chemical reaction increases by 100 times when the temperature is increased from 400 °K to 500 °K. Assuming transition state theory is valid, the value of E/R is
 - (A) 9210 K
 - (B) 8987 K
 - (C) 8764 K
 - (D) 8621 K
- 078. For identical feed compostion and flow rate, N plug flow reactors in series with a total volume V gives the same conversion as a single
 - (A) plug flow reactor of volume V.
 - (B) CSTR of volume V
 - (C) Plug flow reactor of volume V/N
 - (D) plug flow reactor of volume NV
- **079.** N plug flow reactors in series with a total volume V gives the same conversion as a single plug flow reactor of volume V. The above statement is true for
 - (A) zero-order reactions only
 - (B) first-order reactions only
 - (C) second-order reactions only
 - (D) all reaction orders

080.	In order to produce fine solid particles between 5 and 10 µm, the appropriate size reducing equipment is (A) Fluid energy mill (B) Hammer mill (C) Jaw crusher (D) Smooth roll crusher	085.	Which of the following is universally employed as the low expansion metal in the bimetallic thermometer, which is an iron-nickel alloy containing 36% nickel and has very low co-efficient of expansion (I/20th of ordinary metals)? (A) Invar (B) Constantan (C) Chromel
081.	In a single tank system, the transfer function of level to inlet flow rate is (A) $R/\tau S$ (B) $R/(\tau S + 1)$ (C) $I(\tau S + 1)$ (D) $1/\tau S$	086.	(D) Alumel The temperature of tempering oil baths maintained at 400°C during heat treatment of steel is measured by a/an
082.	Transfer function of transportation lag is (A) $e^{\tau S}$ (B) $e^{-\tau S}$ (C) $1/(\tau S+1)$ (D) none of these		thermocouple. (A) chromel-alumel (B) iron-constantan (C) platinum-platinum/rhodium (D) none of these.
083. 084.	For an input forcing function, $X(t) = 2t^2$, the Laplace transform of this function is (A) $2/s^2$ (B) $4/s^2$ (C) $2/s^3$ (D) $4/s^3$ The second order system with the transfer	087.	Flapper nozzle is used in a/an controller. (A) hydraulic (B) pneumatic (C) none of these (D) electronic
	function 4/(S ² +2S+4) has a damping ratio of (A) 2.0 (B) 0.5 (C) 1.0 (D) 4.0	088.	The closed loop pole of a stable second order system could be(A) both real and positive.(B) both real and negative.(C) one real positive and the other real negative.

(D) complex conjugate with positive real

parts.

- **089.** Pressure of 0.01 psi (absolute) can be measured by _____ gauge.

 (A) ionisation
 - (B) Mcloid
 - (C) none of these
 - (D) Pirani
- **090.** The chamber process is
 - (A) preferred over contact process for producing 98 to 100% H₂SO₄ and various oleums.
 - (B) non-catalytic and operates only on pyrites
 - (C) none of these
 - (D) all of above
- **091.** In sulphate pulp manufacture, the pressure and temperature in the digestor is
 - (A) 10 atm., 800 °C
 - (B) 10 atm., 170-180°C
 - (C) 1 atm., 170 180°C
 - (D) 1 atm., 800°C
- **092.** Which of the following is the most adverse factor challenging the choice of mercury electrolytic cell process for the production of caustic soda?
 - (A) Non-availability of high purity mercury
 - (B) Pollution of water stream by mercury
 - (C) High cost of mercury
 - (D) High specific gravity of mercury

- **093.** Starting raw material for the manufacture of alum is
 - (A) alumina
 - (B) gypsum
 - (C) ammonium bicarbonate
 - (D) bauxite
- **094.** Sulphur addition in soap is done to
 - (A) cure pimples & dandruff
 - (B) improve the soap texture
 - (C) fasten lather formation
 - (D) increase its cleansing action
- **095.** Which of the following fractions of a crude oil will have the maximum gravity API?
 - (A) Vacuum gas oil
 - (B) Diesel
 - (C) Gasoline
 - (D) Atmospheric gas oil
- **096.** Accumulated sum at the end of 5 years, if Rs. 10000 is invested now at 10% interest per annum on a compound basis is Rs.
 - (A) 18105
 - (B) 12500
 - (C) 16105
 - (D) 15000
- **097.** Utilities cost in the operation of chemical process plant comes under the
 - (A) Fixed Charges
 - (B) Plant Overhead cost
 - (C) Direct Production
 - (D) General Expenses

- **098.** Direct costs component of the fixed capital consists of:-
 - (A) Labor cost
 - (B) onsite and offsite costs
 - (C) contingencies
 - (D) raw material costs
- **099.** Gross earning is equal to the total income minus:-
 - (A) Total product cost
 - (B) income tax
 - (C) fixed cost
 - (D) none of these
- **100.** In a manufacturing industry, break-even point occurs, when the
 - (A) Annual profit equals the expected value
 - (B) Total annual rate of production equals the assigned value
 - (C) Annual sales equals the fixed cost
 - (D) Total annual product cost equals the annual sales

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